

**AMENDMENTS TO THE SPECIFICATION WITH MARKINGS TO SHOW
CHANGES MADE**

Before the title, delete "Description".

Change the title to read: --CONTROL DEVICE AND METHOD FOR DISPLACING
AT LEAST ONE MACHINE AXIS OF A MACHINE TOOL OR PRODUCTION
MACHINE--

Before paragraph [0001], add the heading --BACKGROUND OF THE
INVENTION--.

Please amend paragraph [0001] as follows:

[0001] --The invention relates to a control device and method for displacing
at least one machine axis of a machine tool or production machine.--.

Before paragraph [0011], add the heading --SUMMARY OF THE INVENTION--.

Before paragraph [0019], add the heading --BRIEF DESCRIPTION OF THE
DRAWINGS--.

Before paragraph [0024], add the heading --DETAILED DESCRIPTION OF
PREFERRED EMBODIMENTS--.

Page 11, after the heading "PATENT CLAIMS" and before the first claim add
--What is claimed is:--.

Replace the Abstract as per separate sheet enclosed.